

ENVIROGUARD
rot proof windows & millwork™

**The priced-right
balance of cellular
PVC and wood,
built to last.**

WOOD



Constructed of wood
featuring a stainable
pine interior and
primed exterior.



**1 year on all wood
components, 20 years
on glass, 25 years on PVC
components.***



Series 200

**DOUBLE
HUNG
WINDOW**

The ENVIROGUARD™ Series 200 double hung sash only and new construction unit are available at our most competitive price. The Series 200 is incredibly energy efficient with Super Spacer® Warm Edge Technology. It operates smoothly with a compression balance, and both sashes have finger lifts that make it easy to operate.

The Series 200 unit utilizes solid cellular PVC on the sill, sill nosing, blind stop, and brick mould, which eliminates the potential for rot. The window comes in standard sizes and custom sizing is also available with enhancements such as Low E, argon gas. Grid light arrangements in all the popular options are available as grilles between the glass (GBG) or simulated divided lights (SDL) in: Traditional Colonial, Craftsman, Prairie, Mission, Victorian, or any custom design profile you can think of. Hardware is available in both white and bronze.

The Series 200 is just one of many compatible millwork product offerings from Precision Millworks. Precision Millworks also manufactures premium double-hung window units, casements, arched or radius windows, transoms, columns, pediments and much more.



**PRECISION
MILLWORKS, INC.**
www.precisionmillworks.com

Made in the USA with
American pride and craftsmanship.



The Series 200 Story

Whether you're a dealer that wants a competitively priced, solidly built wood sash to incorporate into your own window units, or a builder that wants a window line that captures the look of a traditional wood double-hung window, but with all the glass options and a rot-resistant exterior, the Series 200 window checks all the boxes. The wood sash is boot-glazed, which means the glass rests in a rubber "boot" that surrounds the perimeter and attaches to the sash, is primed on the exterior and stainable on the interior. In a Precision-made Series 200 unit, the sill, sill nosing, brick mould and blind stop are all cellular PVC, which is impervious to rot and insect damage. A complete line of Series 200 stationary and transom sashes are also available, and custom sizes are available.

Finishing

Series 200 windows and sashes should be painted with standard oil base or latex paint using industry standard painting techniques. Extremely dark colors may accelerate heat buildup, as they tend to absorb a greater amount of solar heat potentially causing distortion or separation at the joints.

WARNING: Painting any portion of the Series 200 sash/unit with a paint color that has an L value of 56 or darker (black = 0 and white = 100) will forfeit the product warranty. If, despite the above warning, you should choose to paint the Series 200 a dark color (as defined above), a paint specifically designed for these applications **MUST** be used. Contact the paint manufacturer to verify the paint's reflective properties and suitability with regard to painting cellular PVC. Precision Millworks Inc. is not liable for paint used on our cellular PVC components or the result of its use.

*20-25 Year Warranty

We warrant our glass against seal failure for 20 years. ENVIROGUARD™ cellular PVC components are warranted against rot, warpage, and corrosion for 25 years. See complete warranty details on our website: PrecisionMillworks.com/Warranty

| Size | Rough Opening | Standard Light Arrangement |
|------------|---------------|----------------------------|
| 1/8 x 3/2 | 22" x 42" | 4 over 4 |
| 1/8 x 3/10 | 22" x 50" | 4 over 4 |
| 1/8 x 4/6 | 22" x 58" | 4 over 4 |
| 1/8 x 5/2 | 22" x 66" | 4 over 4 |
| 1/8 x 5/6 | 22" x 70" | 4 over 4 |
| 1/8 x 6/2 | 22" x 78" | 6 over 6 |
| 2/0 x 3/2 | 26" x 42" | 4 over 4 |
| 2/0 x 3/10 | 26" x 50" | 4 over 4 |
| 2/0 x 4/6 | 26" x 58" | 4 over 4 |
| 2/0 x 5/2 | 26" x 66" | 4 over 4 |
| 2/0 x 5/6 | 26" x 70" | 4 over 4 |
| 2/0 x 6/2 | 26" x 78" | 6 over 6 |
| 2/4 x 3/2 | 30" x 42" | 6 over 6 |
| 2/4 x 3/10 | 30" x 50" | 6 over 6 |
| 2/4 x 4/6 | 30" x 58" | 6 over 6 |
| 2/4 x 5/2 | 30" x 66" | 6 over 6 |
| 2/4 x 5/6 | 30" x 70" | 6 over 6 |
| 2/4 x 6/2 | 30" x 78" | 9 over 9 |
| 2/8 x 3/2 | 34" x 42" | 6 over 6 |
| 2/8 x 3/10 | 34" x 50" | 6 over 6 |
| 2/8 x 4/6 | 34" x 58" | 6 over 6 |
| 2/8 x 5/2 | 34" x 66" | 6 over 6 |
| 2/8 x 5/6 | 34" x 70" | 6 over 6 |
| 2/8 x 6/2 | 34" x 78" | 9 over 9 |
| 3/0 x 3/2 | 38" x 42" | 6 over 6 |
| 3/0 x 3/10 | 38" x 50" | 6 over 6 |
| 3/0 x 4/6 | 38" x 58" | 6 over 6 |
| 3/0 x 5/2 | 38" x 66" | 6 over 6 |
| 3/0 x 5/6 | 38" x 70" | 6 over 6 |
| 3/0 x 6/2 | 38" x 78" | 9 over 9 |
| 3/4 x 3/2 | 42" x 42" | 8 over 8 |
| 3/4 x 3/10 | 42" x 50" | 8 over 8 |
| 3/4 x 4/6 | 42" x 58" | 8 over 8 |
| 3/4 x 5/2 | 42" x 66" | 8 over 8 |
| 3/4 x 5/6 | 42" x 70" | 8 over 8 |
| 3/4 x 6/2 | 42" x 78" | 12 over 12 |

| Specifications | ENVIROGUARD Cellular PVC | Pine |
|----------------------|--------------------------|-------|
| Average Density | 0.50 | 0.43 |
| Screw Holding: Face | 298# | 293# |
| Screw Holding: Edge | 268# | 231# |
| Water Absorption (%) | ≤1.0 | 15-35 |